

March 1, 2011

DeVault Industries LLC

Custom Engineered Shooting Solutions

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On the health front all seems to be going well. The weight is still coming off but very slowly now. I wanted to share something with everyone with regards to kidney stones. I have had kidney stones and treatments (7) times over the past years. Two weeks ago I suffered with another attack and went to the hospital for a CT scan to see how many and where the stones were. They told me I had more stones than they could count and they were in both kidneys. Most of you know that I have been doctoring in Canada and on my last trip I met a wonderful lady by the name of Dr. Katrina Kulhay. She is the sister of Jan Kulhay who has been treating me for my diabetes. Dr. Katrina was voted the number one Chiropractor in Canada in 2005 and that is quite an honor. I had the pleasure of going to her clinic one afternoon and she worked on me a little while I was there. At the same time she shared with me many new things medically and I will be seeing her again in the near future.

While there at the clinic we discussed the kidney stone problem and a home remedy that I might try as an alternative to hospitalization and treatment. It was a simple process but it seems to have worked for me because I have passed several large stones and avoided hospital procedures. I want to clarify that this treatment is for calcium stones and one must be careful with your blood sugar levels and caffeine content when you this home remedy.

The main ingredient is Coke Classic and you must drink 72 ounces in 2 hours or less. You follow this up with 6 ounces of cooked and pureed fresh asparagus and drink that down all at once after the Coke is gone. It was very hard to drink all of the Coke in two hours but it definitely seemed to have worked for me. I tried it and so far the stones seem to be smaller because I am passing them where before they were much too large to pass. It took about 3 days but so far I have passed at least 4 to 6 stones and maybe more in the last two weeks and the pain is gone.

I want to say thank you Dr. Katrina because it worked for me and I am feeling much better. Sometimes the home cures still defy modern medicine and when they work it is just fantastic. For those of you that suffer with calcium kidney stones it may be worth a try as long as you are able to handle the sugar and caffeine from the Coke.

The World According to Me ~ "Dennis DeVault"

Another month has gone by and it looks like there may be warmer days coming our way. It has been an interesting month and I am happy to be returning to shotgun manufacturing once again. We made the announcement in February that production was to begin on our single barrel shotgun. I have done a little investigating and research and made a decision of putting my name on the gun. It will simply be called the "DeVault". Nothing fancy or flashy just something no one can trademark and take away from me. Also we will be building an over/under model and if all goes well, by the spring of 2012 we should have an un-single combo gun available for purchase as well.

There will be several new innovations and designs in the over/under model and it promises to be very unique. The butt stock will be a flush fit to the back of the receiver without a bolt going through getting in the way of shaping a very nice stock that will be able to fit the most difficult body structure. The trigger will be an in-line design and the rib will be attached at the rear of the mono-block with the adjustment for it at the front collar. There will be five notches in the front that will allow for 12" of vertical adjustment. The adjustment pin will not need a tool to make the movement. Bryan designed a very slick set-up that allows rib adjustment with just your finger or thumb. The barrels will be split all the way back to the mono-block and the front of the barrels will be held together with a solid non-adjustable hanger. Both barrels will shoot at the same point of impact. Finally, a set of barrels that shoot in the same place. The barrels will be constructed of 4340 vacuum melt heat treated steel. The gun will come with (5) extended choke tubes. At this time we are thinking about using the Briley choke tubes as in the past.

The barrels will be over-bored to .740 on the first batch of production guns and later we will be introducing a .765 diameter bore set of barrels. I have personally shot and patterned a .765 bore barrel and it is phenomenal. The patterns were perfect with no flyer pellets in the pattern. The bore allows the shot to travel down the barrel with plenty of room for the entire load with no resistance and very little back pressure. We patterned this size bore with 1 oz loads up thru 1-1/4 oz loads out to 65 yards and the patterns at that long of a distance was quite impressive. One thing that was interesting was the lack of shot string. In high speed photography all the shot was being delivered to the target at about the same time. What we found was when a target was hit it just turned over and was totally destroyed. I have had a few shooters ask me why I do not like shot string. They told me that if they shot in front of a target the long shot string might result in a broken target. I just laugh when I hear that old line and I always tell the shooters that 99% of all targets missed are missed low and behind. I tell the guys when you start missing all of your targets in front call and let me know, I want to watch this trick. For me I want every pellet I can to arrive at the same time, more pellets in the kill zone equal a much better chance of breaking the target. I have occasionally shot sporting clays and watched myself and others rattle pellets off of a rabbit target and see it keep going without a piece off of the target. Using a gun with a larger bore and having the shot arrive at the same time eliminates this from happening. The target just gets destroyed. This is a very radical and new concept and it will take a while to convince the majority of shooters that it will work. Most folks are resistant to change which is why we will introduce the concept slowly at first. But I will make a prediction, and you heard it here first, in the next five years the larger bore will become common place in many other manufactured guns. As always, DeVault Industries will lead the way doing all the ground work and the others will copy as they have done in the past. The first run of the single barrel guns are to be completed in July of 2011 and there will only be 20 of these new models available. If you want to reserve a gun call me at the shop (330-456-6070) and with a deposit we can put you in line to reserve your new DeVault Single Barrel Shotgun.

Until next month this is:

The Rodeo Man Out

DeVault Winners Box

Congratulations are in order for the following people:

Scott McKinnon ~ Caesar Guerini Combo ~ Double D Shooting Clinic ~ Utah Men's State Team

Leslie Bodily ~ Krieghoff Trap Special ~ Double D Shooting Clinic ~ Ladies All-American Team

Bobby Fowler Jr. ~ Browning BT-99 ~ Double D Shooting Clinic ~ Aim Shoot Kentucky, January, **Champion 96 x 100**

Jean McCord ~ MachOne ~ Infinity ~ Won 4 events at the Dixie Grand ~ Singles **94 x 100** ~ **25 x 25 to win shoot-off** ~ Handicap **96 x 100**

It's hard to imagine the amount of power that is required to pull off this kind of maneuver. That's a lot of weight to just jerk back the stick and let it rip.





We are starting to Schedule dates for 2011. If anyone wants to schedule a clinic at their favorite club let Dean or Dennis know so we can put you in the schedule. Watch the web site for dates and locations as we post the schedule www.ddshooting.com Contact Dean @ 270-886-2095 or Dennis @ 330-456-6070. We look forward to seeing everyone in 2011.

**Check back at the web site to see our schedule for 2011
From Dennis DeVault & Dean DeBow we both thank you for
your support in 2010**

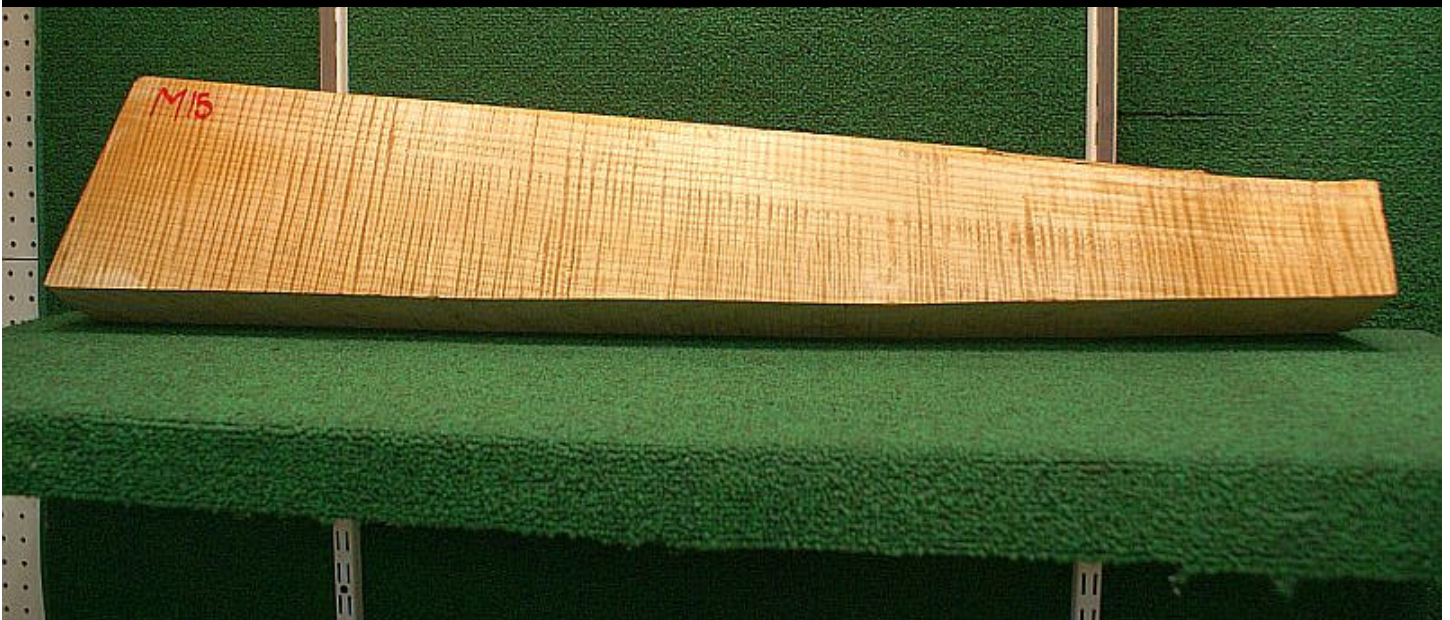
We are proud to announce the opening of our newest Company

Wood Sales LLC

This company has been set up to offer hard to find large blanks that will accommodate the new High Rib guns that have dominated the market for the past few years. If you are in the market for a good piece of wood that is dry and ready to carve have a look and come back from time to time to find your dream piece for your next project. The site can be found at

<http://www.customwoodblanks.com>

Stock Special of the month. This monster Full Fiddle Maple rifle blank is dry and ready. This blank is listed on our web site. The order number is MM-15250-2. This months special is priced at \$600.00 and offered to our newsletter subscribers only. Price is good through March 12, 2011





This just takes my breath away. The colors and the brilliance is awesome. It baffles me that some people still do not believe in a higher power.

This looks like a cool place to just hang out and chill for awhile. Look at me using all this hip language my youngest son must be rubbing off on me.

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